

**Nidec**

**Drives**



# Unidrive

High performance, scalable & future-proof

AC drives



# The ultimate Universal Drive

## Unidrive M

0.75 kW - 2.8 MW Heavy Duty  
(1.0 hp - 4,200 hp)  
200 V | 400 V | 575 V | 690 V

### Control Techniques has set the standard in motor control since 1973.

Every company has a flagship; a product that leads the charge. For us, it's Unidrive, our high performance drive family.

Unidrive is the accumulation of almost half a century of motor control expertise, and it is the embodiment of what Control Techniques is all about. Unidrive is our crown jewel.

In 1996, we were the first to integrate the control of multiple motor types into one physical product, and hence the universal drive concept was born. Now, more than a million motors across the world rely on a Unidrive.

Unidrive integrates, with all of its benefits, seamlessly into your system. Plus, with its scalable control and motion architecture, it's the drive for what you need today and for where you want to go tomorrow.



### 5-year warranty as standard\*

Our Unidrive series is so reliable we are confident enough to supply it with a five-year warranty as standard.

Now you can buy with the same confidence.

\*Warranty terms and conditions apply.



# Performance control Matched for every type of motor

The bread and butter of Control Techniques is honing our unique motor control algorithms, taking pride in our craft as any good craftsman would.

This ensures that our Unidrive M drives offer the highest control stability and bandwidth for every industrial motor type. Unidrive M enables maximum machine throughput in every application and with every motor, from AC induction motors to dynamic linear motors and from energy saving hybrid permanent-magnet motors to high performance servo motors.

## Feedback

The built-in, ultra-flexible speed and position feedback interface supports a wide range of feedback technologies from robust resolvers to high resolution encoders, including SinCos, EnDat (2.1, 2.2, 3.0), SSI, HIPERFACE and BiSS.

---

## High performance and high power

With Unidrive there is no compromise between power and control performance. Unidrive supports high output switching frequencies throughout the power range, making it the drive of choice when your application demands uncompromised high performance control at high powers.

---

## Sensorless

Unidrive supports sensorless control of induction, permanent-magnet, and hybrid PM motors, reducing system cost and improving robustness.

## Control

High bandwidth motor control supporting switching frequencies up to 16 kHz, for open and closed loop induction, servo and hybrid PM motors, giving up to 3,000 Hz current loop bandwidth and 250 Hz speed loop bandwidth.

Unidrive, with its high speed variants, is suitable for applications where output frequencies above 600 Hz are needed, such as spindles and centrifuges.

---

## Universally applicable

Having one universal drive in control of multiple parts of the application radically simplifies machine design.

Your engineering team only have one product to learn, allowing them to spend more time on other tasks.

It also means a single, universal replacement for any maintenance, repair or operational need.



Case study:

## BPI Solutions, UK and Romania

**Packaging firm blows maintenance issues away by converting from DC to AC drives**

BPI Packaging solutions is a manufacturer of flexible packaging film, with seven sites in the UK and Romania. The Winsford, UK site produces innovative, sustainable film used in various applications from NHS PPE to surgical waste bags. In a bid to become more efficient BPI decided to convert from DC to AC drives. Seven extruders were converted to Unidrive M and Dyneo+ solutions. By swapping to AC the customer benefitted from 30% energy savings, lower maintenance cost and improved machine performance.



# Save energy through A wide range of energy features

Unidrive M has been designed to bring improved energy efficiency to all applications, delivering up to 98% efficiency, minimising losses during the conversion process.

The easy common DC bus configuration of the drive enables braking energy to be recycled within the drive system, reducing energy usage and eliminating external supply components. Even more, Unidrive M series drives can be configured in a regenerative mode, providing an Active Front End (AFE) for regenerative AC drive systems.

Application of an AFE not only results in the most energy efficient solution but also dramatically reduces supply harmonics.

Meanwhile, in some applications drives can sit idle for significant periods, but even in such scenarios energy can be saved with the low power standby mode of Unidrive M drives.

---

## Nidec hybrid permanent-magnet motors

Pairing Unidrive M with Nidec's Dyneo+ hybrid permanent-magnet motors, delivers exceptional efficiency levels across all operating speeds, especially at lower speeds where the efficiency is much higher in comparison to induction motors.

The energy savings possible can result in a quick return on your investment and will continue to save you money day after day, with the important added benefit of a lower carbon footprint.



Dyneo+ hybrid permanent-magnet motor



# Integrated safety

# The new paradigm of system design

Modern industrial processes face a three-fold challenge: the constant demand for increased machine throughput, matched by a parallel need to reduce complexity and points of failure, all the while ensuring the health and safety of human operators and allowing them interaction with the running process.

Modernising system design, replacing traditional electro-mechanical safety components with the capabilities of the latest generation of variable speed drives, is the new standard across industries to increase efficiency and availability.

Unidrive offers integrated single or dual Safe Torque Off (STO) inputs, certified to SIL3 / PLe, providing an elegant and more reliable solution over traditional motor contactors.



## Enhanced, decentralised motion safety with the MiS210

Relying only on a centralised safety PLC can mean additional cost through complexity of the wiring and the safety software.

The MiS210 safety option for Unidrive extends the built-in STO with motion safety capability and enables decentralised flexibility with the option of safety over network connectivity. This can reduce demand upon - and therefore reduce the cost of - the central safety PLC, with the additional benefit of reduced wiring and faster reaction times.

The safety module simply clicks into place, with no screws or other mounting requirements. Once fitted, the safety functions provided by the MiS210 are seamlessly incorporated into the drive's feature set. Taking advantage of the Safe EnDat protocol, the MiS210 achieves up to SIL3 / PLe with just a single encoder.

The MiS210 has been independently assessed by TÜV Rheinland to meet the following standards:

- IEC 61508 SIL3
- IEC 62061
- ISO 13849-1 PLe
- IEC 61800-5-2
- European Machinery Directive 2006/42/EC

MiS210 adds the following motion safety functions to Unidrive:

- Safe Stop 1 (SS1)
- Safe Stop 2 (SS2)
- Safely Limited Speed (SLS)
- Safe Operating Stop (SOS)
- Safe Direction (SDI)
- Safe Speed Monitor (SSM)
- Safe Emergency Stop (SES)
- Safely Limited Position (SLP)
- Safely Limited Acceleration (SLA)
- Safe Brake Control (SBC)
- Two Hand Control (STHC3)

Additionally, these motion safety functions can be controlled over the following safe networks:

- Safety over Ethernet with CIP Safety
- Fail Safe over EtherCAT, FSoE



Safety over  
**EtherCAT** 

# Multi-Protocol

## A single drive that does it all

Control Techniques' philosophy has always been to support innovators, regardless of which communications protocol they may use. It's for them that we've developed the most flexible high performance drive platform on the market.

Having multiple protocols supported by one drive means that different systems can share one design, reducing engineering effort and complexity, and helping to rationalise inventory of parts and spares.

But we didn't stop there. Today Unidrive M series drives offer EtherNet/IP, PROFINET RT, Modbus/TCP and RTMoE as standard, on a single drive platform, simultaneously.

With this, Unidrive M delivers even more performance and extends the range of supported applications and achievable topologies. Using only the standard on-board communications it is possible to connect an HMI via Modbus TCP/IP, simultaneously with a high performance connection to a central PLC using EtherNet/IP or PROFINET RT.



250  $\mu$ s drive-to-drive synchronous data transfer



Support for RPI as low as 2 ms



Maximum of up to 10 concurrent connections



Support for 1 ms cyclic link cycle times

## RTMoE

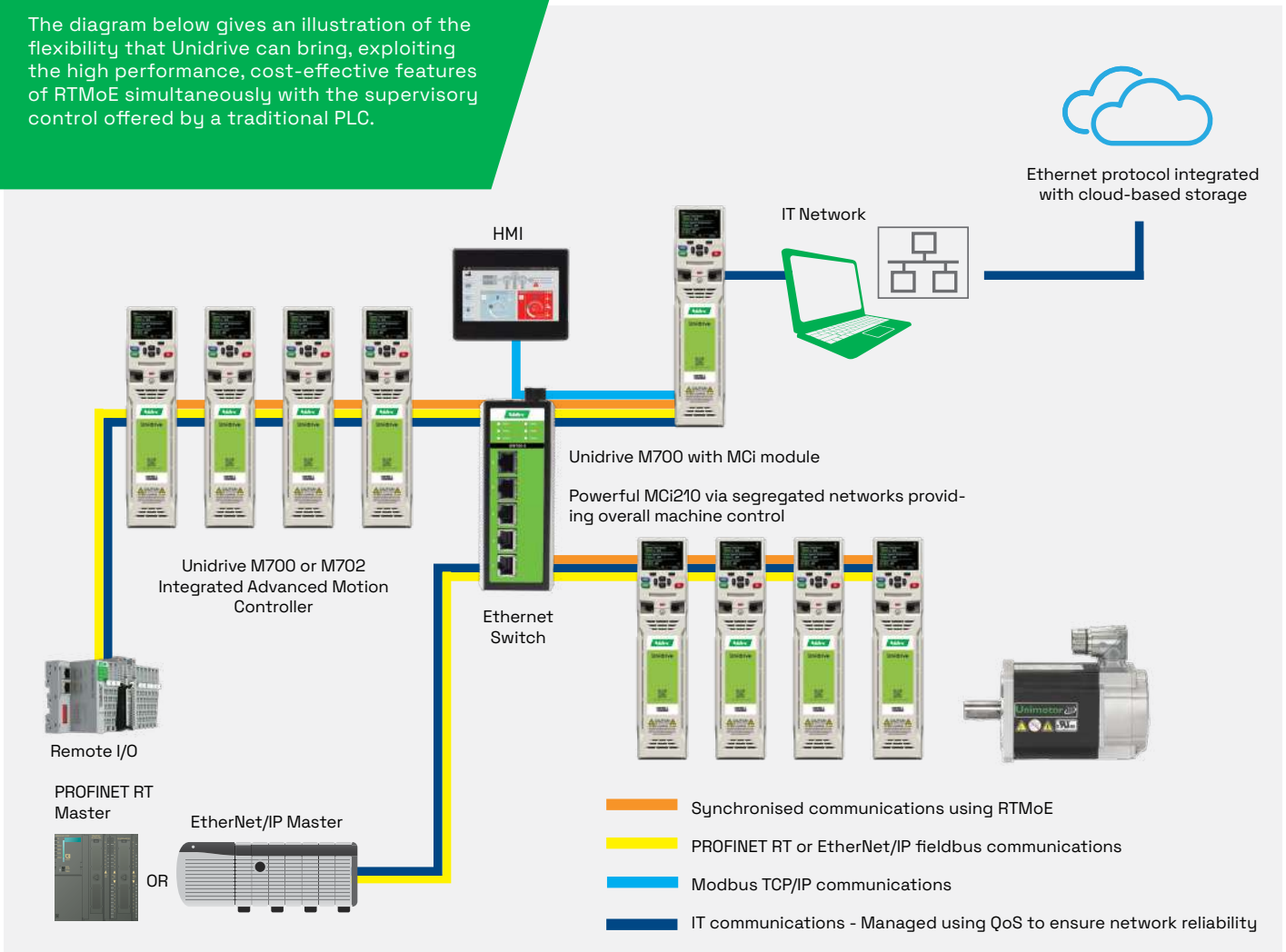
Real-Time Motion over Ethernet (RTMoE) is included as standard on Unidrive M700 and M702 drives. It provides synchronised communication between drives at 250 µs cycle time, using the Precision Time Protocol as defined by IEEE1588 V2. Inter-axis synchronisation using RTMoE delivers the ability to implement complex, highly accurate electronic line-shaft applications without the need for a powerful PLC. Therefore it's all at a fraction of the cost of other solutions available on the market today.

## Traffic management

Every Ethernet based Unidrive incorporates dedicated network switches that allow the drives to be conveniently daisy-chained together; reducing the system wiring cost and saving valuable panel space. Using these dedicated switches also means that traffic on the network is perfectly managed to prevent network overload and the inherent performance degradation that may otherwise bane similar systems.

## Cost-optimised integration

The diagram below gives an illustration of the flexibility that Unidrive can bring, exploiting the high performance, cost-effective features of RTMoE simultaneously with the supervisory control offered by a traditional PLC.



# Effortless System integration

## Truly comprehensive

Integration is at the heart of everything we do. Our modular drive expansion systems are designed to allow integration into virtually any setup.

Unidrive supports a multitude of control bus technologies from the state of the art to traditional fieldbuses.

For synchronised systems Unidrive offers high performance communications over EtherCAT and POWERLINK. For non-synchronised systems there's PROFINET, EtherNet/IP and Modbus TCP/IP.

Unidrive is equally at home in new designs as well as retrofit and modernisation projects. We support CANopen, Interbus, PROFIBUS and DeviceNet.



SI-EtherCAT

EtherCAT



SI-CANopen

CANopen



SI-POWERLINK

ETHERNET  
POWERLINK  
Standardization Group

SI-Interbus



SI-PROFINET

PROFI  
NET

SI-PROFIBUS

PROFI  
BUS

SI-Ethernet

EtherNet/IP



SI-DeviceNet

DeviceNet



## PLC Controlled Motion

**PLC Controlled Motion facilitates the integration of Control Techniques drives into major PLC architectures, simplifying the process to the point where our drives can be swapped into an application in a matter of hours.**

A single installation will load all the function blocks and documentation required, as well as example projects to get the application up and running as quickly as possible. With the guided setup sequence provided inside the Connect software tool, users are taken through the setup process step-by-step, resulting in a ready-to-use configuration that can be loaded straight into the drive.

Utilising the high performance Advanced Motion Controller inside Unidrive M once again yields significant performance benefits, and gives the possibility to create complex motion completely decoupled from the performance and computational power of the external PLC.



### Frequency Control

- Allows frequency control of an open-loop axis.



### RPM Control

- Allows speed control of a closedloop (including sensorless) axis.



### Speed Control

- Allows speed control of an axis, with dynamic control over motion parameters. With dedicated jogging reference.



### Position Control

- Single motion or up to 10 index moves can be defined and executed.
- Multiple homing modes



### PLC Controlled Motion

- Electronic gearbox synchronised motion to another PLC Controlled Motion axis.
- Master reference switchable during PLC run-time.
- Multiple homing modes.

# Complete automation portfolio



**MCz201/601**

Full machine control with advanced motion features



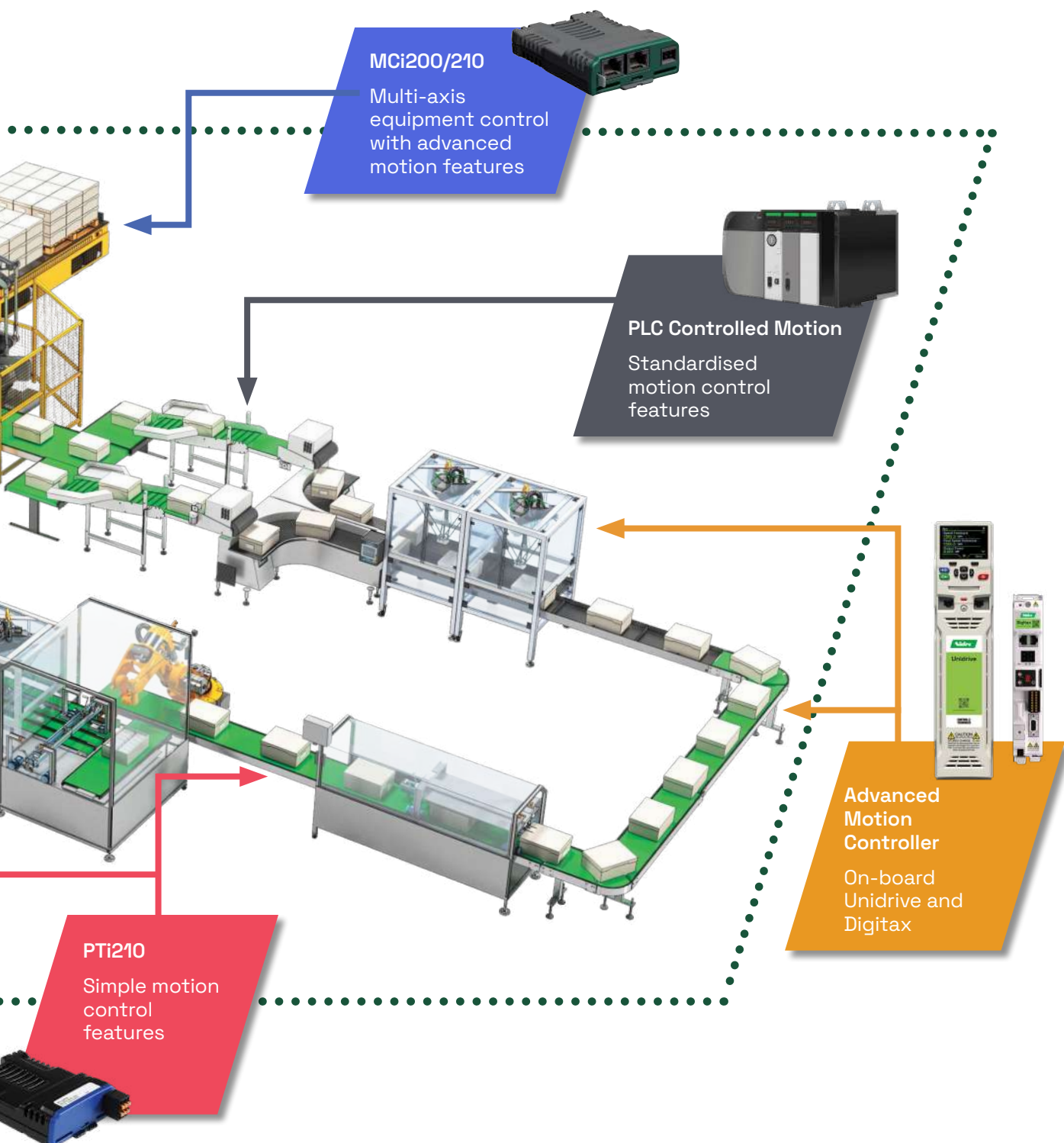
**MCe200**

Sectional machine control with advanced motion features



# Exceptional performance to suit all budgets

With the flexibility of our product portfolio, you can discover the optimal solution in terms of both performance and cost. Each section of the line can be seamlessly connected, forming a macro environment where your machinery operates at the necessary levels to meet essential business productivity and output targets.



# Application programming

# Machine Control Studio

## Fast Programming and Commissioning

The Machine Control Studio programming environment provides a flexible and intuitive environment for programming automation and motion control features.

### The software provides programming for:

- On-board PLC
- MCi200 or MCi210 integrated machine control modules
- Ethernet network data configurations

### Productivity features also supported:

- Intuitive IntelliSense functionality helps to write consistent and robust programs speeding up software development
- Programmers have access to a vibrant Open-source community for function blocks
- Machine Control Studio also supports customers' own function block libraries



### Familiar automation programming languages

The programming environment is fully IEC 61131-3 compliant and therefore familiar, fast and easy to use for control engineers around the world. The following programming languages are supported:

- Structured Text (ST)
- Function Block Diagram (FBD)
- Structured Function Chart (SFC)
- Ladder Diagram (LD)
- Instruction List (IL)
- Continuous Function Chart (CFC)

# Global Drive obsessives

Over the years our Control Techniques teams have used the flexibility of the Unidrive platform to develop packaged software solutions for a myriad of applications.

Through diverse application engineering expertise distributed across the world in our Drive Centre and Partner network, we have built up a vast résumé of software and experience that is yours to draw upon when you choose Unidrive.

Our Global Application Community exists to maintain connections across this network to ensure Control Techniques continues to provide class-leading drive applications support, wherever you are.



## Globally organised expertise, development and support.

-  Drive sales, technical support, repair and application expertise
-  Drive sales
-  Country Partners
-  DFS Panel Shop



Visit [controltechniques.com](https://www.controltechniques.com)  
or scan the QR code to find  
your nearest drive centre  
or distributor

# Using Unidrive

# We make it

# quick and easy

Control Techniques' keypads, memory devices and software tools make it easy to access the full feature set of Unidrive M drives, allowing users to optimise drive tuning, back-up the configuration set, and troubleshoot quickly and painlessly.

## Connect

Our Connect PC tool is for commissioning, optimising and monitoring drive and system performance. Its development draws from our extensive user research, using human centred design principles to give a superior user experience.

- Direct connection to drives via serial or Ethernet simplifies and speeds up commissioning
- Task-based drive operations are simplified with intuitive graphical tools in a familiar Windows environment
- Dynamic drive logic diagrams and enhanced searchable listings bring clarity to the commissioning and fault finding processes
- Drive and motor performance can be optimised with minimal drives knowledge
- Multiple communication channels for a more complete overview of the system
  - Automatic drive discovery gets you up and running in the shortest possible time





### Configuration security

Access to our drives' configuration can be set across multiple levels and secured with a PIN code. So deciding who has access to which settings can be entirely in your control.

With the commissioning done, parameter sets and small PLC programs can be backed-up or restored from Smartcards and with the Connect PC tool, as well as copied from one drive to another, including from legacy products.

Standard SD cards can also be used for quick and easy parameter and program storage with an available adaptor. SD cards provide massive memory capacity allowing a complete system reload if required, and can be easily programmed on a common PC.



Free  
download

### Drive set-up

Quickly find everything you need for quick and easy installation of your drives.

Visit: [www.drive-setup.com](http://www.drive-setup.com)



Free  
download

### Diagnostic Tool

Quickly solve any error codes that the drive may show. You can download our Diagnostics Tool app at:

[controltechniques.com/mobile-applications](http://controltechniques.com/mobile-applications)



\*For Microsoft users, please note that this mobile app operates with Windows 10 only.

Unidrive:

# The drive for your industry and application



## Torque control

Extrusion

Test rigs

Casting

Winding



## Speed control

Hydraulic pumps

Cranes

Hoisting

Printing

Conveyors



## Position control

Stacking

Retreading

Labeling

Packaging

- Precision torque control with up to 250  $\mu$ s update rate
  - Sensorless control of induction, permanent-magnet and hybrid PM motors
  - 98% efficient, minimal energy lost during the power conversion process
  - Easy common DC bus configuration, dynamic braking, and regenerative mode
  - Full spectrum of stand-alone, modular and pre-assembled drives up to 2.8MW (4,200hp)
  - On-board PLC to execute programs for logic and sequencing
- 

- Fully configurable S-ramps
  - High bandwidth speed loop and switching frequencies supported up to 16 kHz
  - Built-in, universal feedback interface supporting everything from resolvers to incremental and absolute encoders
  - Stationary autotune
  - Low acoustic noise due to adjustable multi-speed fan and intelligent thermal management
  - Integrated Safe Torque Off (STO) input(s), certified to SIL3 / PLe
- 

- Support for virtually all control bus technologies, including traditional fieldbuses and serial communications
- Effortless integration into PLC architectures with PLC Controlled Motion
- Built-in, 1.5 axis advanced motion controller with cam profiles, homing, and electronic gearbox
- Scalable integrated motion control reduces demand on, or can entirely replace, a central PLC
- Comprehensive motion safety functions, including over safe networks

# High power modules and Pre-assembled cubicle drives

## High power modular drives

Unidrive M's modular offering gives you never before seen flexibility in building compact, reliable high-power solutions. Paralleled together, Unidrive M can control asynchronous and synchronous motors up to 2.8 MW (4,200 hp). At the top of the modular drives range, the 500 kW / 700 hp Power Module delivers unmatched power density, while keeping both footprint and system costs to a minimum.

The Unidrive M modules can be paralleled together into a wide range of flexible solutions to solve all system needs, including Active Front End and multi-pulse rectifier configurations.

## Efficient system build

Designing and building a high power drive cubicle takes immense engineering knowhow. Most people don't have that expertise in-house. But we do. And we've put it all into our DFS freestanding drives.

The cubicle system is designed to make the most of our high power modular drives, benefiting the applications that need them the most. The results are maximum energy efficiency in an ingress protected package.

Our cubicle drives come pre-assembled, easy to set up, with all necessary system components included. Even more, we can ship your freestanding drive to you at very short lead times.





Case study:

## Bandag, Johannesburg, South Africa

**Increased productivity and energy savings for global retread company, helping 9 million tyres cover more mileage.**

The installation of two M700 drives - 750 kW each, connected to a common gearbox - has helped the company achieve significant business performance improvements. The plant has seen an approx. 10% monthly energy saving since deploying the technology, not only saving money but contributing to a lower carbon footprint.

Case study:

# Big thinking increases capacity for test rigs



Rewinds & J. Windsor

“The Control Techniques’ DFS drive cubicle is doing everything we want. The upgrade to the new system has increased our flexibility as a firm. Moving from our old 250 kW drive to 500 kW means we can now test much bigger motors, up to 1 MW in-house, reducing our service costs. We can now take on more work and test and repair other companies motors”

Paul Challiner, Rewinds & J. Windsor,  
Electrical Department Manager



# Hydraulic counterweight with Four-quadrant pump

Established in 1946, Rewinds & J. Windsor is one of the largest independently owned electric motor and rotating equipment repairers in the UK. Operating across three sites, the company offers a range of electrical, mechanical, and electronic engineering services across the UK and Ireland. The company's motor testing facility in Liverpool, tests, builds, and repairs a wide range of motors from wind turbines to big brand car motors.



## The Challenge

Recently, Rewinds & J. Windsor's test rig broke down. At 250 kW, it had limitations on the size of the motor it could test.

The company took action to find an easy to use alternative which could test bigger motors, to allow it to expand in-house capabilities.



## The Solution

A 500 kW Control Techniques' DFS drive, was just the solution. The pre-assembled, ready to install drive cubicle system, is designed for use in high power applications where energy saving and high ingress protection are essential.

Apostolos Papadopoulos, Area Sales Manager UK North West, Control Techniques, said, "The DFS drive provided Rewinds & J. Windsor with a fast and easy to install solution; the product was in stock and shipped within days from order."

Case study:

# No drama programming and operation in stage & theatre



Royal Shakespeare Theatre



# Cutting edge Automation

As part of a four-year £112 million transformation at the Royal Shakespeare Theatre in Stratford-upon-Avon, Dutch theatre automation company Trekwerk was responsible for the renovation of the over-stage installation. The contract was awarded to Control Techniques' Rotterdam Drive Centre and around 100 AC drives and servo motors were used throughout the project.



## The Challenge

The challenge was to automate the movement of back-drops and scenery, and the complex system of lighting arrays, which included the development, design, manufacture and installation of 60 winches plus hoists for 30 light arrays.

Often different productions are performed in the matinee and the evening and the RSC has just two hours to complete the changeover, so it must be swift and easy to control.

The theatre renovation was designed to bring actors and audiences closer together with stage remodelling and lighting effects that could only be achieved with the cutting-edge electronics offered by Trekwerk and Control Techniques.



## The Solution

A total of 46 drives were fitted to 60 winches with at least half positioned above the thrust stage.

Any of these could be configured for different duties from lifting scenery to controlling actors' 'flight'. Sixteen of these winches were positioned in the 'slot area' specifically for reconfiguring the stage and 14 unique Trekwerk Synchro Disc winches provided silent five-line lifting of the 'flybars' for rapid scenery changes during productions.

All of the winches were fitted with Control Techniques 15 kW Unidrive AC drives operating in servo mode and twinned with Unimotor 190 fm servo motors, fitted with double encoders for precise positioning and speed control.



## The Benefit

All drives communicate with each other using Control Techniques' own high-speed network, as well as communicating with the Trekwerk control system.

Three TNM control desks were pre-programmed with all critical movements for each performance and override joy-stick control can be used to provide manual speed up/slow down control to maintain synchronicity.

The detailed motor movements are programmed within the second processor module in each drive, and all programmed movements can be reviewed in the 3D graphics within the control system to flag up any potential problems and eliminate any chance of collisions.

# Unidrive Specifications

## Dimensions



| Frame size | Dimensions H x W x D mm (in)          | Weight kg (lb)               | DC Bus Choke/AC Line Choke |          |
|------------|---------------------------------------|------------------------------|----------------------------|----------|
|            |                                       |                              | Internal                   | External |
| 3          | 365 x 83 x 200 (14.4 x 3.3 x 7.9)     | 4.5 (9.9)                    | ✓                          | -        |
| 4          | 365 x 124 x 200 (14.4 x 4.9 x 7.9)    | 6.5 (14.3)                   | ✓                          | -        |
| 5          | 365 x 143 x 200 (14.4 x 5.6 x 7.9)    | 7.4 (16.3)                   | ✓                          | -        |
| 6          | 365 x 210 x 227 (14.4 x 8.3 x 8.9)    | 14 (31)                      | ✓                          | -        |
| 7          | 508 x 270 x 280 (20 x 10.6 x 11.0)    | 28 (62)                      | ✓                          | -        |
| 8          | 753 x 310 x 290 (29.7 x 12.2 x 11.4)  | 52 (115)                     | ✓                          | -        |
| 9A         | 1049 x 310 x 290 (41.3 x 12.2 x 11.4) | 66.5 (147)                   | ✓                          | -        |
| 9E         | 1010 x 310 x 290 (39.7 x 12.2 x 11.4) | 46 (101)                     | -                          | ✓        |
| 10E        | 1010 x 310 x 290 (39.7 x 12.2 x 11.4) | 46 (101)                     | -                          | ✓        |
| 11E        | 1190 x 310 x 312 (46.9 x 12.2 x 12.3) | 63 (139)                     | -                          | ✓        |
| 12         | 1750 x 295 x 526 (68.9 x 11.6 x 20.7) | D: 113 (249)<br>T: 130 (287) | -                          | ✓        |

## Electrical Ratings

|                                                   |                                                                                                                                                                      |
|---------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A.C. Supply Ratings:                              | 200 V drive: 200 to 240 VAC $\pm 10\%$<br>400 V drive: 380 to 480 VAC $\pm 10\%$<br>575 V drive: 500 to 575 VAC $\pm 10\%$<br>690 V drive: 500 to 690 VAC $\pm 10\%$ |
| Supply Phases:                                    | 3 phases (single phase ratings available on request)                                                                                                                 |
| Supply Types:                                     | TN-S, TN-C-S, TT and IT                                                                                                                                              |
| Input Frequency:                                  | 45 to 66 Hz                                                                                                                                                          |
| D.C. Supply:                                      | Connect up to 10 drives in parallel via D.C. bus                                                                                                                     |
| Active Front End:                                 | All variants support regen mode for the inverter to regenerate energy back to the grid                                                                               |
| Braking Transistor:                               | Built-in as standard (frame 3 to 8) or optional (frame 9 to 12)                                                                                                      |
| Output Frequency (Open-loop):                     | Standard drives: 599 Hz<br>High speed drives: 3,000 Hz                                                                                                               |
| Output Frequency (Closed-loop or sensorless RFC): | Standard drives: 550 Hz<br>High speed drives: 1,250 Hz                                                                                                               |
| EMC with internal filter:                         | EN61800-3 (2nd environment) and EN61000-6-2 (Immunity)                                                                                                               |
| EMC with external filter:                         | EN/IEC 61000-6-3 and EN/IEC 61000-6-4                                                                                                                                |
| Switching Frequency:                              | 2 to 16 kHz                                                                                                                                                          |
| Current Loop:                                     | 62.5 $\mu$ s                                                                                                                                                         |

## Environmental Specifications

|                      |                                                                                         |
|----------------------|-----------------------------------------------------------------------------------------|
| Enclosure type:      | IP20 / NEMA1 / UL Open Class / UL Type 1 with additional kit                            |
| Ambient temperature: | Without derate: -20 to 40 °C (-4 to 104 °F)<br>With derate: -20 to 55 °C (-4 to 131 °F) |
| Humidity:            | 95 % maximum (non-condensing)                                                           |
| Altitude:            | 0 to 3,000 m (9,900 ft)<br>De-rate 1 % per 100 m (330 ft) above 1,000 m (3,300 ft)      |
| Random Vibration:    | Tested in accordance with IEC 60068-2-64                                                |
| Mechanical Shock:    | Tested in accordance with IEC 60068-2-29                                                |
| Conformal Coating:   | All drives have conformally coated PCBs as standard                                     |
| Corrosive Gases:     | Levels must not exceed Class 3C2 of IEC 60721-3-3                                       |

## Compliance

|                                                                                             |
|---------------------------------------------------------------------------------------------|
| EN/IEC 61800-5-1 (Electrical Safety)                                                        |
| EN/IEC 61131-2 (I/O)                                                                        |
| Safe Torque Off independently assessed by TÜV to IEC 61800-5-2 SIL 3 and EN ISO 13849-1 PLe |
| UL 508C (Electrical Safety)                                                                 |
| DNV certified for use in Marine & Offshore applications                                     |

Product Marks       

## Overload Limits

| Typical overload limits (based on drive rated current) |                       |                        |                     |                      |
|--------------------------------------------------------|-----------------------|------------------------|---------------------|----------------------|
| Operating mode                                         | Closed-loop from cold | Closed-loop from 100 % | Open-loop from cold | Open-loop from 100 % |
| Normal duty overload (size 11 and below)               | 110 % for 165 s       | 110 % for 9 s          | 110% for 165 s      | 110% for 9 s         |
| Normal duty overload (size 12)                         | 110 % for 180 s       | 110 % for 10 s         | 110 % for 180 s     | 110 % for 10 s       |
| Heavy duty overload (size 8 and below)                 | 200 % for 28 s        | 200% for 3 s           | 150 % for 60 s      | 150 % for 7 s        |
| Heavy duty overload (size 9A, 9E, 10, 11)              | 170 % for 42 s        | 170 % for 5 s          | 150 % for 60 s      | 150% for 7 s         |
| Heavy duty overload (size 12)                          | 140 % for 60 s        | 140 % for 10 s         | 140 % for 60 s      | 140 % for 10 s       |

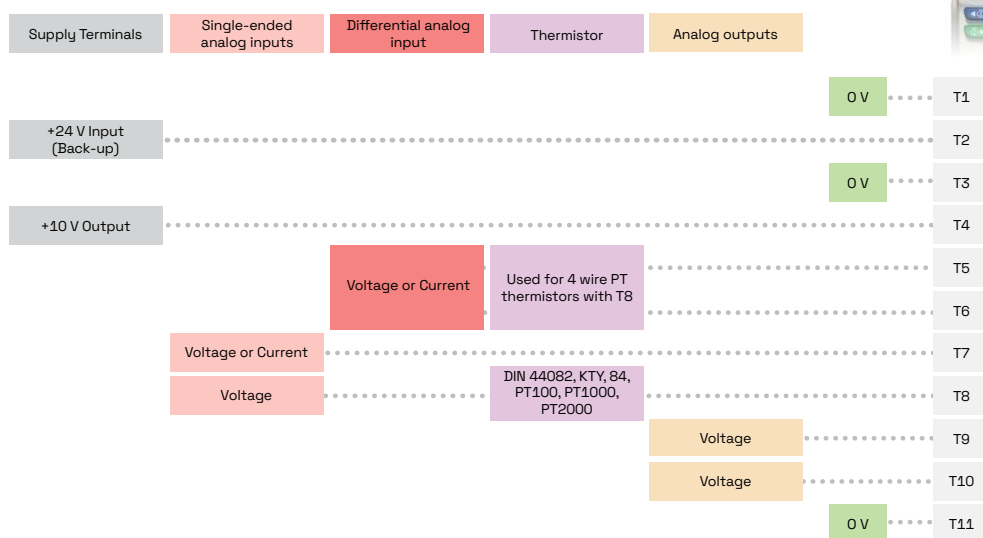
## Drive Feature Table

|                                             |                      |      |                                          |                  |
|---------------------------------------------|----------------------|------|------------------------------------------|------------------|
| Standard Drive:                             | M600                 | M701 | M700                                     | M702             |
| High Speed Drive:                           | X                    | HS71 | HS70                                     | HS72             |
| STO SIL3:                                   | Single Channel       |      |                                          | Dual Channel     |
| I/O Terminals                               | Analog & Digital I/O |      |                                          | Digital I/O Only |
| Onboard Comms:                              | MODBUS RTU           |      | Ethernet/IP, MODBUS TCP, RTMoE, PROFINET |                  |
| Closed-loop control                         | With SI Option       | ✓    | ✓                                        | ✓                |
| Encoder Inputs:                             | X                    | 2    | 2                                        | 2                |
| Encoder Outputs:                            | X                    | 2    | 2                                        | 2                |
| Advanced Motion Controller:                 | X                    | ✓    | ✓                                        | ✓                |
| Regen Mode<br>(Use as an active front end): | ✓                    | ✓    | ✓                                        | ✓                |
| Supported Motors                            |                      |      |                                          |                  |
| Asynchronous<br>(Induction) Motor           | ✓                    | ✓    | ✓                                        | ✓                |
| Synchronous (PM) Motor                      | ✓                    | ✓    | ✓                                        | ✓                |
| Synchronous<br>Reluctance Motor             | ✓                    | ✓    | ✓                                        | ✓                |
| Hybrid PM Assisted Motor                    | ✓                    | ✓    | ✓                                        | ✓                |
| Closed-loop control                         | With SI Option       | ✓    | ✓                                        | ✓                |

## Inputs & Outputs

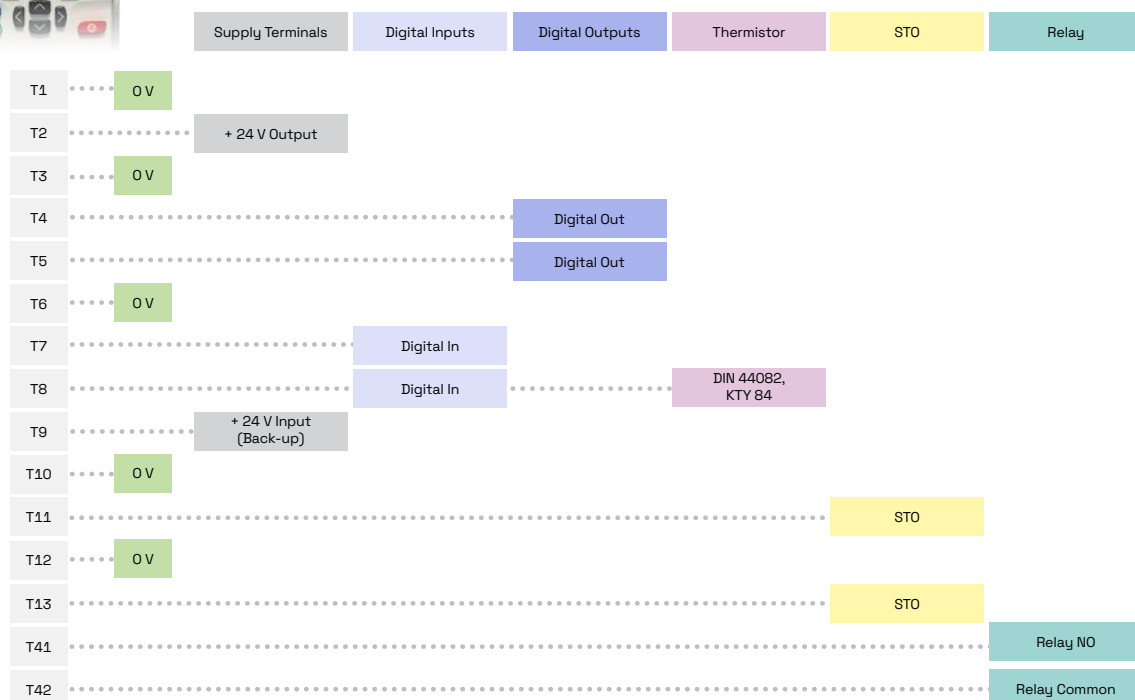
### Unidrive M600, M700, M701, HS70 & HS71

Up to 3 analog inputs,  
2 analog outputs, 6  
digital inputs, 3 digital  
outputs, 1 STO & 1 relay



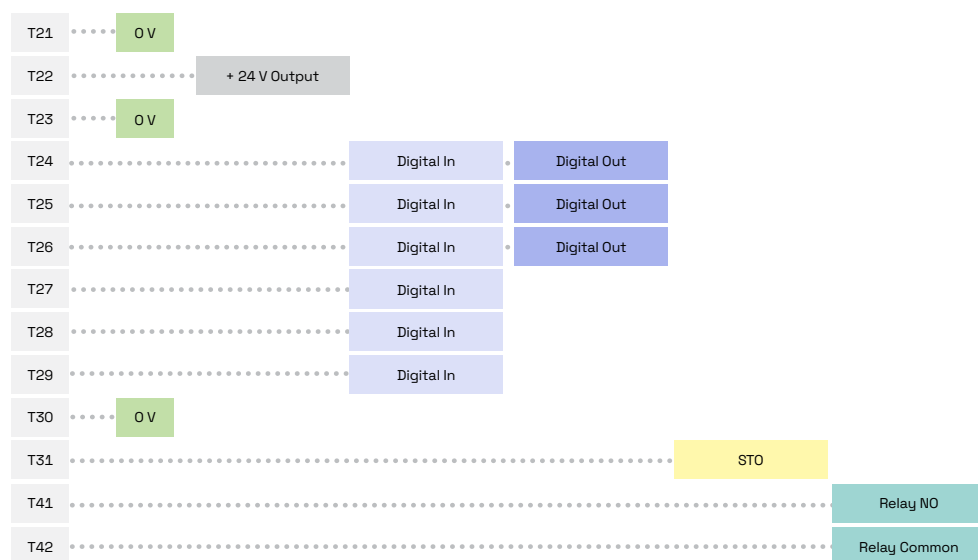
### Unidrive M702 & HS72

Up to 2 digital  
inputs, 2 digital  
outputs, 2 STO  
& 1 relay





| Supply Terminals | Digital Inputs | Digital Outputs | STO | Relay |
|------------------|----------------|-----------------|-----|-------|
|------------------|----------------|-----------------|-----|-------|

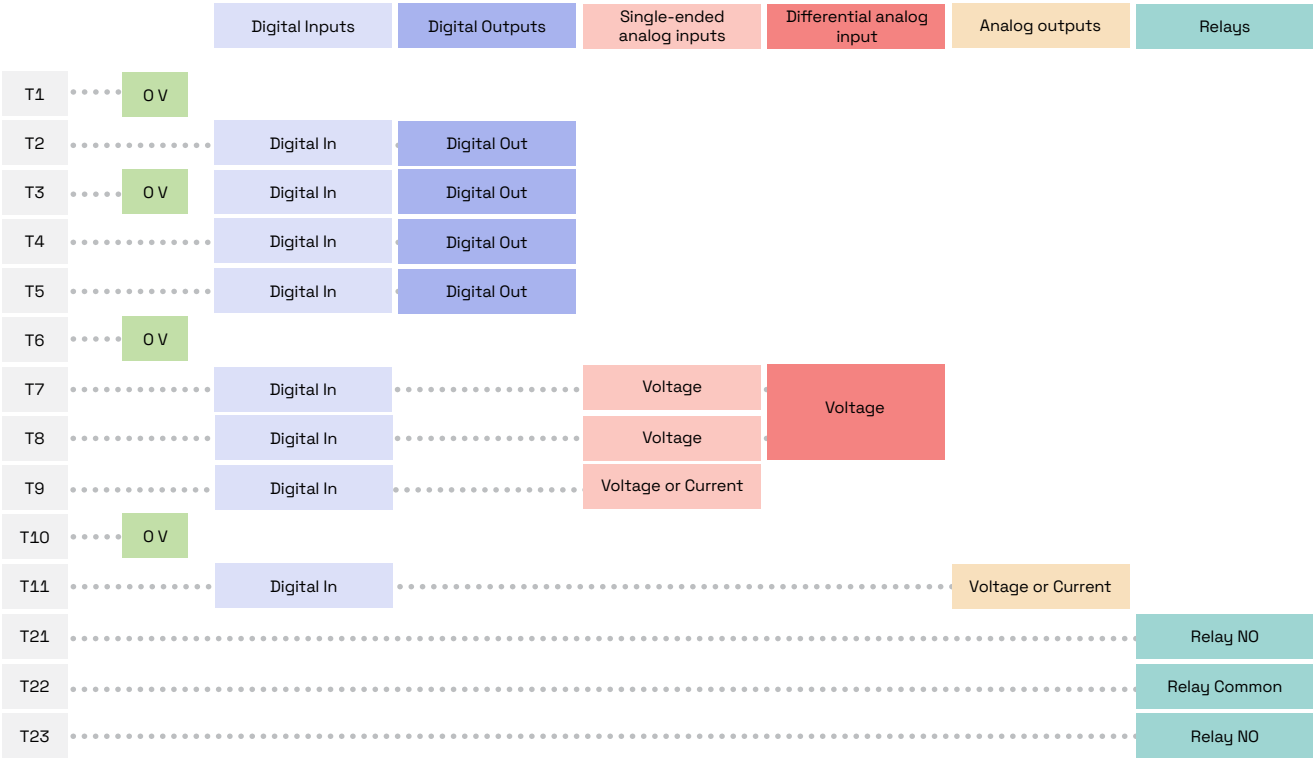


## Accessory Inputs & Outputs

Each drive can have up to three SI option modules.

### SI-I/O

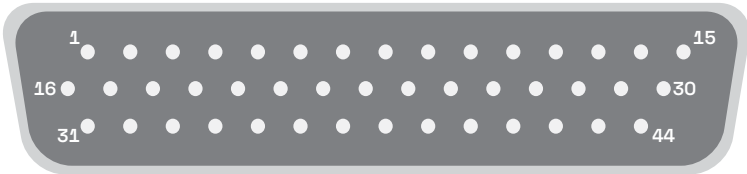
Up to 3 analog inputs, 1 analog outputs, 8 digital inputs, 4 digital outputs, & 2 relays





# SI-I/O 24 Plus

Up to 16 digital inputs, 8 digital outputs, an encoder input & an encoder output



|                              |          |          |          |                           |           |           |            |            |            |            |            |            |                          |              |
|------------------------------|----------|----------|----------|---------------------------|-----------|-----------|------------|------------|------------|------------|------------|------------|--------------------------|--------------|
| 1<br>Encoder<br>+ Vdc<br>Out | 2<br>A\  | 3<br>A   | 4<br>U\  | 5<br>U                    | 6<br>DO1  | 7<br>DO2  | 8<br>DO3   | 9<br>DI1   | 10<br>DI2  | 11<br>DI3  | 12<br>DI4  | 13<br>DI5  | 14<br>I/O<br>+ Vdc<br>In | 15<br>I/O OV |
| 16<br>Encoder<br>OV          | 17<br>B\ | 18<br>B  | 19<br>V\ | 20<br>V                   | 21<br>DO4 | 22<br>DO5 | 23<br>DO6  | 24<br>DI6  | 25<br>DI7  | 26<br>DI8  | 27<br>DI9  | 28<br>DI10 | 29<br>I/O<br>+ Vdc<br>In | 30<br>I/O OV |
| 31<br>Z\                     | 32<br>Z  | 33<br>W\ | 34<br>W  | 35<br>Motor<br>thermistor | 36<br>DO7 | 37<br>DO8 | 38<br>DI11 | 39<br>DI12 | 40<br>DI13 | 41<br>DI14 | 42<br>DI15 | 43<br>DI16 | 44<br>I/O OV             |              |

# Unidrive Ordering guide

## Order code for drives

|                                                                                                                                                       |          |           |                                                                           |                                                         |                                                                                                                                                                                                             |                                           |                                                                                     |            |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----------|---------------------------------------------------------------------------|---------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|-------------------------------------------------------------------------------------|------------|
| <b>M700</b>                                                                                                                                           | <b>-</b> | <b>03</b> | <b>4</b>                                                                  | <b>00730</b>                                            | <b>A</b>                                                                                                                                                                                                    | <b>10100A</b>                             | <b>B</b>                                                                            | <b>100</b> |
| <b>Drive Range</b><br>M700 = Multi-protocol<br>M701 = RS485 Modbus RTU<br>M702 = Safety enhanced<br>M600 = Open-loop<br>M000= Unassigned power module |          |           | <b>Frame Size</b>                                                         | <b>Current Rating (A):</b><br>Heavy Duty<br>Rating x 10 | <b>Power Format</b><br>A = AC in AC out (with internal line choke)<br>D = DC in AC out (inverter)<br>E = AC in AC out (external line choke required)<br>T = AC in AC out (12 pulse rectifier plus inverter) | <b>Region</b><br>00 = 50 Hz<br>01 = 60 Hz | <b>Brake Transistor</b><br>B = Brake Transistor included<br>N = No Brake Transistor |            |
|                                                                                                                                                       |          |           | <b>Voltage Rating</b><br>2 = 200 V<br>4 = 400 V<br>5 = 575 V<br>6 = 690 V |                                                         |                                                                                                                                                                                                             |                                           |                                                                                     |            |

## Order Codes for Control Pods for Unassigned Drives (M000)

| Control Module Range for unassigned power module (M000) |                                                                                     |                                                           |
|---------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------|
| Mxxx-STANDARD011100A0100                                |  | Single module systems                                     |
| Mxxx-MASTER00011100A0100                                |                                                                                     | Master control pod for systems with more than one module. |
| M000-FOLLOWER011100A0100                                |  | Follower pod for systems with multiple modules            |



For more information on Modular Systems please see the latest issue of the Modular Power Brochure or scan the QR code to visit our website.

# Unidrive

## Model number and ratings

200 to 240 Vac +/-10%

| Product Code<br>M600/M700/M701/M702 | Supply Phases | Heavy Duty            |                  |                  | Normal Duty           |                  |                  |
|-------------------------------------|---------------|-----------------------|------------------|------------------|-----------------------|------------------|------------------|
|                                     |               | Max Cont. Current (A) | Motor Power (kW) | Motor Power (HP) | Max Cont. Current (A) | Motor Power (kW) | Motor Power (HP) |
| Mxxx - 03200050A                    | 3             | 5                     | 0.75             | 1                | 6.6                   | 1.1              | 1.5              |
| Mxxx - 03200066A                    | 3             | 6.6                   | 1.1              | 1.5              | 8                     | 1.5              | 2                |
| Mxxx - 03200080A                    | 3             | 8                     | 1.5              | 2                | 11                    | 2.2              | 3                |
| Mxxx - 03200106A                    | 3             | 10.6                  | 2.2              | 3                | 12.7                  | 3                | 3                |
| Mxxx - 04200137A                    | 3             | 13.7                  | 3                | 3                | 18                    | 4                | 5                |
| Mxxx - 04200185A                    | 3             | 18.5                  | 4                | 5                | 25                    | 5.5              | 7.5              |
| Mxxx - 05200250A                    | 3             | 25                    | 5.5              | 7.5              | 30                    | 7.5              | 10               |
| Mxxx - 06200330A                    | 3             | 33                    | 7.5              | 10               | 50                    | 11               | 15               |
| Mxxx - 06200440A                    | 3             | 44                    | 11               | 15               | 58                    | 15               | 20               |
| Mxxx - 07200610A                    | 3             | 61                    | 15               | 20               | 75                    | 18.5             | 25               |
| Mxxx - 07200750A                    | 3             | 75                    | 18.5             | 25               | 94                    | 22               | 30               |
| Mxxx - 07200830A                    | 3             | 83                    | 22               | 30               | 117                   | 30               | 40               |
| Mxxx - 08201160A                    | 3             | 116                   | 30               | 40               | 149                   | 37               | 50               |
| Mxxx - 08201320A                    | 3             | 132                   | 37               | 50               | 180                   | 45               | 60               |
| Mxxx - 09201760A                    | 3             | 176                   | 45               | 60               | 216                   | 55               | 75               |
| Mxxx - 09202190A                    | 3             | 219                   | 55               | 75               | 266                   | 75               | 100              |
| Mxxx - 09201760E                    | 3             | 176                   | 45               | 60               | 216                   | 55               | 75               |
| Mxxx - 09202190E                    | 3             | 219                   | 55               | 75               | 266                   | 75               | 100              |
| Mxxx - 10202830E                    | 3             | 283                   | 75               | 100              | 325                   | 90               | 125              |
| Mxxx - 10203000E                    | 3             | 300                   | 90               | 125              | 360                   | 110              | 150              |

## 380 to 480 Vac +/-10%

| Product Code<br>M600/M700/M701/M702 | Supply Phases | Heavy Duty            |                  |                  | Normal Duty           |                  |                  |
|-------------------------------------|---------------|-----------------------|------------------|------------------|-----------------------|------------------|------------------|
|                                     |               | Max Cont. Current (A) | Motor Power (kW) | Motor Power (hp) | Max Cont. Current (A) | Motor Power (kW) | Motor Power (hp) |
| Mxxx - 03400025A                    | 3             | 2.5                   | 0.75             | 1                | 3.4                   | 1.1              | 1.5              |
| Mxxx - 03400031A                    | 3             | 3.1                   | 1.1              | 1.5              | 4.5                   | 1.5              | 2                |
| Mxxx - 03400045A                    | 3             | 4.5                   | 1.5              | 2                | 6.2                   | 2.2              | 3                |
| Mxxx - 03400062A                    | 3             | 6.2                   | 2.2              | 3                | 7.7                   | 3                | 5                |
| Mxxx - 03400078A                    | 3             | 7.8                   | 3                | 5                | 10.4                  | 4                | 5                |
| Mxxx - 03400100A                    | 3             | 10                    | 4                | 5                | 12.3                  | 5.5              | 7.5              |
| Mxxx - 04400150A                    | 3             | 15                    | 5.5              | 10               | 18.5                  | 7.5              | 10               |
| Mxxx - 04400172A                    | 3             | 17.2                  | 7.5              | 10               | 24                    | 11               | 15               |
| Mxxx - 05400270A                    | 3             | 27                    | 11               | 20               | 30                    | 15               | 20               |
| Mxxx - 05400300A                    | 3             | 30                    | 15               | 20               | 31                    | 15               | 20               |
| Mxxx - 06400350A                    | 3             | 35                    | 15               | 25               | 38                    | 18.5             | 25               |
| Mxxx - 06400420A                    | 3             | 42                    | 18.5             | 30               | 48                    | 22               | 30               |
| Mxxx - 06400470A                    | 3             | 47                    | 22               | 30               | 63                    | 30               | 40               |
| Mxxx - 07400660A                    | 3             | 66                    | 30               | 50               | 79                    | 37               | 50               |
| Mxxx - 07400770A                    | 3             | 77                    | 37               | 60               | 94                    | 45               | 60               |
| Mxxx - 07401000A                    | 3             | 100                   | 45               | 75               | 112                   | 55               | 75               |
| Mxxx - 08401340A                    | 3             | 134                   | 55               | 100              | 155                   | 75               | 100              |
| Mxxx - 08401570A                    | 3             | 157                   | 75               | 125              | 184                   | 90               | 125              |
| Mxxx - 09402000A                    | 3             | 200                   | 90               | 150              | 221                   | 110              | 150              |
| Mxxx - 09402240A                    | 3             | 224                   | 110              | 150              | 266                   | 132              | 200              |
| Mxxx - 09402000E                    | 3             | 200                   | 90               | 150              | 221                   | 110              | 150              |
| Mxxx - 09402240E                    | 3             | 224                   | 110              | 150              | 266                   | 132              | 200              |
| Mxxx - 10402700E                    | 3             | 270                   | 132              | 200              | 320                   | 160              | 250              |
| Mxxx - 10403200E                    | 3             | 320 <sup>1</sup>      | 160              | 250              | 361                   | 200              | 300              |
| Mxxx - 11403770E                    | 3             | 377                   | 185              | 300              | 437                   | 225              | 350              |
| Mxxx - 11404170E                    | 3             | 417 <sup>1</sup>      | 200              | 350              | 487 <sup>1</sup>      | 250              | 400              |
| Mxxx - 11404640E                    | 3             | 464 <sup>1</sup>      | 250              | 400              | 507 <sup>1</sup>      | 315              | 450              |
| Mxxx - 12404800T                    | 3             | 480 <sup>1</sup>      | 250              | 400              | 608 <sup>1</sup>      | 315              | 500              |
| Mxxx - 12405660T                    | 3             | 566 <sup>1</sup>      | 315              | 450              | 660 <sup>1</sup>      | 355              | 550              |
| Mxxx - 12406600T                    | 3             | 660 <sup>2</sup>      | 355              | 550              | 755 <sup>1</sup>      | 400              | 650              |
| Mxxx - 12407200T                    | 3             | 720 <sup>3</sup>      | 400              | 600              | 865 <sup>4</sup>      | 500              | 700              |

<sup>1</sup> At 2 kHz switching frequency.

<sup>2</sup> 140% Overload at 35°C and below and 125% above that.

<sup>3</sup> 140% Overload at 30°C and below and 125% above that.

<sup>4</sup> 110% Overload at 30°C and below and No Overload above that.

## 500 to 575 Vac +/-10%

| Product Code<br>M600/M700/M701/M702 | Supply Phases | Heavy Duty               |                     |                     | Normal Duty              |                     |                     |
|-------------------------------------|---------------|--------------------------|---------------------|---------------------|--------------------------|---------------------|---------------------|
|                                     |               | Max Cont.<br>Current (A) | Motor Power<br>(kW) | Motor Power<br>(hp) | Max Cont.<br>Current (A) | Motor<br>Power (kW) | Motor Power<br>(hp) |
| Mxxx - 05500030A                    | 3             | 3                        | 1.5                 | 2                   | 3.9                      | 2.2                 | 3                   |
| Mxxx - 05500040A                    | 3             | 4                        | 2.2                 | 3                   | 6.1                      | 4                   | 5                   |
| Mxxx - 05500069A                    | 3             | 6.9                      | 4                   | 5                   | 10                       | 5.5                 | 7.5                 |
| Mxxx - 06500100A                    | 3             | 10                       | 5.5                 | 7.5                 | 12                       | 7.5                 | 10                  |
| Mxxx - 06500150A                    | 3             | 15                       | 7.5                 | 10                  | 17                       | 11                  | 15                  |
| Mxxx - 06500190A                    | 3             | 19                       | 11                  | 15                  | 22                       | 15                  | 20                  |
| Mxxx - 06500230A                    | 3             | 23                       | 15                  | 20                  | 27                       | 18.5                | 25                  |
| Mxxx - 06500290A                    | 3             | 29                       | 18.5                | 25                  | 34                       | 22                  | 30                  |
| Mxxx - 06500350A                    | 3             | 35                       | 22                  | 30                  | 43                       | 30                  | 40                  |
| Mxxx - 07500440A                    | 3             | 44                       | 30                  | 40                  | 53                       | 45                  | 50                  |
| Mxxx - 07500550A                    | 3             | 55                       | 37                  | 50                  | 73                       | 55                  | 60                  |
| Mxxx - 08500630A                    | 3             | 63                       | 45                  | 60                  | 86                       | 75                  | 75                  |
| Mxxx - 08500860A                    | 3             | 86                       | 55                  | 75                  | 108                      | 90                  | 100                 |
| Mxxx - 09501040A                    | 3             | 104                      | 75                  | 100                 | 125                      | 110                 | 125                 |
| Mxxx - 09501310A                    | 3             | 131                      | 90                  | 125                 | 150                      | 110                 | 150                 |
| Mxxx - 09501040E                    | 3             | 104                      | 75                  | 100                 | 125                      | 110                 | 125                 |
| Mxxx - 09501310E                    | 3             | 131                      | 90                  | 125                 | 150                      | 110                 | 150                 |
| Mxxx - 10501520E                    | 3             | 152                      | 110                 | 150                 | 200                      | 130                 | 200                 |
| Mxxx - 10501900E                    | 3             | 190                      | 132                 | 200                 | 200                      | 150                 | 200                 |
| Mxxx - 11502000E                    | 3             | 200                      | 150                 | 200                 | 248                      | 175                 | 250                 |
| Mxxx - 11502540E                    | 3             | 254 <sup>1</sup>         | 185                 | 250                 | 288 <sup>1</sup>         | 225                 | 300                 |
| Mxxx - 11502850E                    | 3             | 285 <sup>1</sup>         | 225                 | 300                 | 315 <sup>1</sup>         | 250                 | 350                 |
| Mxxx - 12503150                     | 3             | 315                      | 250                 | 350                 | 376                      | 250                 | 350                 |
| Mxxx - 12503600                     | 3             | 360                      | 250                 | 350                 | 428                      | 300                 | 400                 |
| Mxxx - 12504100                     | 3             | 410                      | 300                 | 400                 | 480                      | 330                 | 450                 |
| Mxxx - 12504600                     | 3             | 460                      | 330                 | 450                 | 532                      | 370                 | 500                 |

<sup>1</sup>At 2 kHz switching frequency.

## 500 to 690 Vac +/-10%

| Product Code<br>M600/M700/M701/M702 | Supply Phases | Heavy Duty               |                     |                     | Normal Duty              |                     |                     |
|-------------------------------------|---------------|--------------------------|---------------------|---------------------|--------------------------|---------------------|---------------------|
|                                     |               | Max Cont.<br>Current (A) | Motor Power<br>(kW) | Motor Power<br>(hp) | Max Cont.<br>Current (A) | Motor Power<br>(kW) | Motor Power<br>(hp) |
| Mxxx - 07600190A                    | 3             | 19                       | 15                  | 20                  | 23                       | 18.5                | 25                  |
| Mxxx - 07600240A                    | 3             | 24                       | 18.5                | 25                  | 30                       | 22                  | 30                  |
| Mxxx - 07600290A                    | 3             | 29                       | 22                  | 30                  | 36                       | 30                  | 40                  |
| Mxxx - 07600380A                    | 3             | 38                       | 30                  | 40                  | 46                       | 37                  | 50                  |
| Mxxx - 07600440A                    | 3             | 44                       | 37                  | 50                  | 52                       | 45                  | 60                  |
| Mxxx - 07600540A                    | 3             | 54                       | 45                  | 60                  | 73                       | 55                  | 75                  |
| Mxxx - 08600630A                    | 3             | 63                       | 55                  | 75                  | 86                       | 75                  | 100                 |
| Mxxx - 08600860A                    | 3             | 86                       | 75                  | 100                 | 108                      | 90                  | 125                 |
| Mxxx - 09601040A                    | 3             | 104                      | 90                  | 125                 | 125                      | 110                 | 150                 |
| Mxxx - 09601310A                    | 3             | 131                      | 110                 | 150                 | 155                      | 132                 | 175                 |
| Mxxx - 09601040E                    | 3             | 104                      | 90                  | 125                 | 125                      | 110                 | 150                 |
| Mxxx - 09601310E                    | 3             | 131                      | 110                 | 150                 | 155                      | 132                 | 175                 |
| Mxxx - 10601500E                    | 3             | 150                      | 132                 | 175                 | 172                      | 160                 | 200                 |
| Mxxx - 10601780E                    | 3             | 178                      | 160                 | 200                 | 197                      | 185                 | 250                 |
| Mxxx - 11602100E                    | 3             | 210                      | 185                 | 250                 | 225                      | 200                 | 250                 |
| Mxxx - 11602380E                    | 3             | 238 <sup>1</sup>         | 200                 | 250                 | 275 <sup>1</sup>         | 250                 | 300                 |
| Mxxx - 11602630E                    | 3             | 263                      | 250                 | 300                 | 305                      | 315                 | 400                 |
| Mxxx - 12603150                     | 3             | 315                      | 280                 | 400                 | 376                      | 355                 | 450                 |
| Mxxx - 12603600                     | 3             | 360                      | 355                 | 450                 | 428                      | 400                 | 500                 |
| Mxxx - 12604100                     | 3             | 410                      | 400                 | 500                 | 480                      | 450                 | 600                 |
| Mxxx - 12604600                     | 3             | 460                      | 450                 | 600                 | 532                      | 500                 | 650                 |

<sup>1</sup>At 2 kHz switching frequency.

# Accessories ordering guide

Comprehensive options for flexibility

| Optional Drive Programming and Operator Interface |                                                                                     | Part No.                            | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|---------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| KI – Keypad Plus<br>(For Remote Mounting)         |    | 82400000022700                      | <p>KI-Keypad Plus's large and clear colour display makes the drive status information and parameter descriptions easy to read and readily accessible. It enables easy access to key drive features for enhanced machine performance, with the helpful wizard quickly guiding the user through configuration.</p> <p>Bluetooth allows remote and flexible connectivity for PC tool commissioning and programming, without needing to open the cabinet, for smarter and safer working. 10 user selectable parameters can be shown on the status screen, with real-time information, plus all parameters can be scaled and their units customised.</p> |
| KI-Keypad                                         |    | 82400000016000                      | Plain text, multi-language LCD keypad with up to four lines of text for in-depth parameter and data descriptions.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Remote Keypad (IP66)                              |    | 82500000000001                      | Remote mountable, intuitive plain text, multilingual LCD keypad for rapid setup and helpful diagnostics from the outside of a panel. Meets IP66 (NEMA 4)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Remote Keypad RTC                                 |    | 82400000019600                      | Remote mountable keypad, allowing flexible mounting on the outside of a panel (meets IP54/NEMA 12). The keypad offers Hand-Off-Auto control and can present up to four lines of real text with multi-language translation, enhancing clarity and increasing ease of use. Battery operated real-time clock allows scheduling of run and off periods and adds accurate time stamping to logged events, aiding diagnostics                                                                                                                                                                                                                             |
| KI-485 Adaptor                                    |   | 82400000016100                      | This adaptor can be fitted in place of the drive keypad and provides additional ports to communicate via RS485. The adaptor is commonly used for programming the drive.                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Operator Interface (HMI)                          |  | eSMART04-MCh040<br>eSMART07M-MCh070 | The MCh panels and MChMobile Software have been designed for the easy development of HMI applications including factory and building automation.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Smartcard                                         |  | 2214-0010                           | The optional Smartcard memory device can be used to back-up parameter sets, as well as copying them from one drive to another                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| SD card using SD Card Adaptor                     |  | 82400000016400                      | Conversion device that allows an SD card to be inserted into the Smartcard slot, for parameter cloning and application programs                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |

| System Integration Modules                    | Description                                                                                                                                                         |                                                                                       | Part No.       |
|-----------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------|
| Optional Input/Output                         | Remote I/O<br>Via RTMoE or Modbus TCP for M700 and M702 or for M701 when using an MCi210 module.                                                                    |    | I0210-BC       |
|                                               | SI-I/O<br>3 x Analog / digital inputs, 1 x analog output / digital input<br>4 x digital inputs / outputs, 2 x relays                                                |    | 82400000017800 |
|                                               | SI-I/O 24 Plus<br>16 x Digital inputs (8 high speed), 8 x digital outputs and an incremental encoder input.                                                         |    | 82400000022000 |
|                                               | HD44 breakout terminal interface for SI-I/O 24 Plus                                                                                                                 |    | 2216-0002-01   |
|                                               | HD44 male to female cable for SI-I/O 24 Plus                                                                                                                        |    | 3471-0002      |
| Applications with PLC or Motion Functionality | SI-Applications Plus<br>Compatible module which allows existing SyPTPro application programs to be re-compiled for M700                                             |    | 82400000016500 |
|                                               | SI-Apps Compact<br>Compatible module which allows existing SyPTPro application programs to be re-compiled for M70x                                                  |    | 82400000020700 |
|                                               | MCi200<br>Advanced machine control using industry standard IEC61131-3 programming languages                                                                         |   | 82400000022100 |
|                                               | MCi210<br>Extended advanced machine control using industry standard IEC61131-3 programming languages with simultaneous connectivity to 2 separate Ethernet networks |  | 82400000022200 |
|                                               | PTi210<br>Motion Made Easy module provides simple, fast and effective motion control solutions with free PowerTools Studio configuration software.                  |  | 82400000021400 |
|                                               |                                                                                                                                                                     |                                                                                       |                |
| Communications                                | SI-EtherCAT                                                                                                                                                         |  | 82400000018000 |
|                                               | SI-PROFIBUS                                                                                                                                                         |  | 82400000017500 |
|                                               | SI-Ethernet                                                                                                                                                         |  | 82400000017900 |
|                                               | SI-DeviceNet                                                                                                                                                        |  | 82400000017700 |
|                                               | SI-CANopen                                                                                                                                                          |  | 82400000017600 |
|                                               | SI-PROFINET                                                                                                                                                         |  | 82500000018200 |
|                                               | SI-POWERLINK                                                                                                                                                        |  | 82400000021600 |
|                                               | SI-Interbus 500kbps                                                                                                                                                 |  | 82400000021220 |
|                                               | SI-Interbus 2Mbps                                                                                                                                                   |                                                                                       | 82400000021230 |

| System Integration Modules                                                                                         | Description                                                                                                                                                                       | Part No.                                                                                           |
|--------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| Feedback                                                                                                           | SI-Encoder<br>Supports AB and Tamagawa encoders for closed-loop control or as an auxiliary encoder.                                                                               |  82400000018100 |
|                                                                                                                    | SI-Universal Encoder<br>Supports upto 2 additional encoders including: AB, SinCos, Endat, BiSS, SC Hiperface and SSI encoders for closed-loop control or as a auxiliary encoders. |  82400000018300 |
| Safety                                                                                                             | MiS210<br>Safety module providing FSoE, CIP Safety, and other motion safety functions. See further details on page 7.                                                             |  82400000021100 |
| Auxiliary Components                                                                                               | Frame Size                                                                                                                                                                        | Part No.                                                                                           |
| Internal brake resistor                                                                                            | 3                                                                                                                                                                                 | 1220-2752                                                                                          |
|                                                                                                                    | 4 & 5                                                                                                                                                                             | 1299-0003                                                                                          |
| DC bus paralleling kit                                                                                             | 3                                                                                                                                                                                 | 3470-0048                                                                                          |
|                                                                                                                    | 4                                                                                                                                                                                 | 3470-0061                                                                                          |
|                                                                                                                    | 5                                                                                                                                                                                 | 3470-0068                                                                                          |
|                                                                                                                    | 6                                                                                                                                                                                 | 3470-0063                                                                                          |
|                                                                                                                    | 6 (connect to frame 3,4 & 5)                                                                                                                                                      | 3470-0111                                                                                          |
| Through hole IP65 kit                                                                                              | 3                                                                                                                                                                                 | 3470-0053                                                                                          |
| IP65 / UL TYPE 12 rating is achieved on the rear of the drive when through panel mounted using the following kits. | 4                                                                                                                                                                                 | 3470-0056                                                                                          |
|                                                                                                                    | 5                                                                                                                                                                                 | 3470-0067                                                                                          |
|                                                                                                                    | 6                                                                                                                                                                                 | 3470-0055                                                                                          |
|                                                                                                                    | 7                                                                                                                                                                                 | 3470-0079                                                                                          |
|                                                                                                                    | 8                                                                                                                                                                                 | 3470-0083                                                                                          |
| Through hole IP55 kit                                                                                              | 9A                                                                                                                                                                                | 3470-0119                                                                                          |
| IP55 / UL TYPE 12 rating can be achieved for frame sizes 9A and 9E using the following kits:                       | 9E & 10E                                                                                                                                                                          | 3470-0105                                                                                          |
|                                                                                                                    | 10D Inverter                                                                                                                                                                      | 3470-0108                                                                                          |
|                                                                                                                    | 10C Rectifier                                                                                                                                                                     | 3470-0106                                                                                          |
|                                                                                                                    | 11E & 11T                                                                                                                                                                         | 3470-0126                                                                                          |
|                                                                                                                    | 11D Inverter                                                                                                                                                                      | 3470-0130                                                                                          |
| UL type 1 conduit kit                                                                                              | 11C Rectifier                                                                                                                                                                     | 3470-0123                                                                                          |
|                                                                                                                    | 3 & 4                                                                                                                                                                             | 6521-0071                                                                                          |
|                                                                                                                    | 5                                                                                                                                                                                 | 3470-0069                                                                                          |
|                                                                                                                    | 6                                                                                                                                                                                 | 3470-0059                                                                                          |
|                                                                                                                    | 7                                                                                                                                                                                 | 3470-0080                                                                                          |
|                                                                                                                    | 8 & 9A                                                                                                                                                                            | 3470-0088                                                                                          |
|                                                                                                                    | 9E & 10                                                                                                                                                                           | 3470-0115                                                                                          |
|                                                                                                                    | 11                                                                                                                                                                                | 3470-0136                                                                                          |

| Auxiliary Components                                                                                                         | Frame Size              | Part No.    |
|------------------------------------------------------------------------------------------------------------------------------|-------------------------|-------------|
| These mounting brackets ensure the drive can be mounted on existing Unidrive SP surface mount & Commander SK installations.  | 4                       | 3470-0062   |
|                                                                                                                              | 5                       | 3470-0066   |
|                                                                                                                              | 6                       | 3470-0074   |
|                                                                                                                              | 7                       | 3470-0078   |
|                                                                                                                              | 8                       | 3470-0087   |
| Line reactor                                                                                                                 | 9A (M700 only), 9E & 10 | 3470-0118   |
|                                                                                                                              | 9E (200 V/400 V)        | 4401-0181   |
|                                                                                                                              | 9E (575 V/690 V)        | 4401-0183   |
|                                                                                                                              | 10 (200 V/400 V)        | 4401-0182   |
|                                                                                                                              | 10 (575 V/690 V)        | 4401-0184   |
|                                                                                                                              | 11 (400 V)              | 4401-0259   |
|                                                                                                                              | 11 (575 V/690 V)        | 4401-0261   |
|                                                                                                                              | 9 & 10                  | 3470-0107   |
| Finger-guard grommet                                                                                                         | 9 & 10                  | 3470-0107   |
| Lifting tool                                                                                                                 | 8 & 9A                  | 7778-0045   |
|                                                                                                                              | 9E, 10 & 11             | 7778-0016   |
| Cable grommet kit                                                                                                            | 7                       | 3470-0086   |
|                                                                                                                              | 8 - Single cable        | 3470-0089   |
|                                                                                                                              | 8 - Dual cable          | 3470-0090   |
|                                                                                                                              | 9A, 9E, 10 & 11         | 3470-0107   |
| Tile mount kit                                                                                                               | 3                       | 3470-0049   |
|                                                                                                                              | 4                       | 3470-0060   |
|                                                                                                                              | 5                       | 3470-0073   |
| Optional external EMC filters                                                                                                |                         |             |
| Unidrive M built-in EMC filter complies with EN 61800-3. External EMC filters are required for compliance with EN 61000-6-4. | 3 - 200 V               | 4200-3230   |
|                                                                                                                              | 3 - 400 V               | 4200-3480   |
|                                                                                                                              | 4 - 200 V               | 4200-0272   |
|                                                                                                                              | 4 - 400 V               | 4200-0252   |
|                                                                                                                              | 5 - 200 V               | 4200-0312   |
|                                                                                                                              | 5 - 400 V               | 4200-0402   |
|                                                                                                                              | 5 - 575 V               | 4200-0122   |
|                                                                                                                              | 6 - 200 V               | 4200-2300   |
|                                                                                                                              | 6 - 400 V               | 4200-4800   |
|                                                                                                                              | 6 - 575 V               | 4200-3690   |
|                                                                                                                              | 7 - 400 V               | 4200-1132   |
|                                                                                                                              | 7 - 575/690 V           | 4200-0672   |
|                                                                                                                              | 8 - 400 V               | 4200-1972   |
|                                                                                                                              | 8 - 575/690 V           | 4200-1662   |
|                                                                                                                              | 9A - 400 V              | 4200-3021   |
|                                                                                                                              | 9A - 575/690 V          | 4200-1660   |
|                                                                                                                              | 9E & 10 - 400 V         | 4200-4460   |
|                                                                                                                              | 9E & 10 - 575/690 V     | 4200-2210   |
|                                                                                                                              | 11 - 400 V              | 4200-0400   |
|                                                                                                                              | 11 - 575/690 V          | 4200-0690   |
|                                                                                                                              | 12 - 400 V              | 4200 - 6326 |
|                                                                                                                              | 12 - 690 V              | 4200 - 6327 |

| General kit items                             | Description                                                                                                                                                     | Part No.       |
|-----------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 2-wire Encoder Interface Adapter (Unidrive M) | Encoder Interface Adapter for Endat 3.0                                                                                                                         | 82400000023000 |
| 15-Way D-Type Converter                       | Encoder breakout adapter                                                                                                                                        | 82000000012200 |
| 15V Single Ended Logic Adapter                | Converts 15 V single ended logic signals, obtained from sources such as Hall Effect digital position sensors or encoders into compatible signals for Unidrive M | 82000000013601 |
| 24V Single Ended Logic Adapter                | Converts 24 V single ended logic signals, obtained from sources such as Hall Effect digital position sensors or encoders into compatible signals for Unidrive M | 82000000014800 |
| Keypad Blanking Cover                         | Moulded cover designed to occupy the keypad recess on the drive. (10 pieces per pack).                                                                          | 3470-0058      |
| Frame 3 & 4 Power Split Connectors            | Contains two 3 way connectors instead of the single 6 way connector. This allows supply and motor looms to be made separately.                                  | 3470-0064      |
| I/O Extender                                  | Commissioning adapter to extend I/O connections.                                                                                                                | 3000-0009      |

| Frame 12 Kits and accessories   |           |                                                 |                             |
|---------------------------------|-----------|-------------------------------------------------|-----------------------------|
| Area of drive / cubicle         | Part No.  | Description                                     | Availability                |
| Input/Output wiring connections | 6772-0006 | VX25/TS8 AC input wiring kit                    | Available from Nidec Drives |
|                                 | 6772-0007 | VX25/TS8 output wiring kit                      | Available from Nidec Drives |
|                                 | 6772-0008 | VX25/TS8 earth kit                              | Available from Nidec Drives |
|                                 | 6772-0014 | Output busbar pass-through kit                  | Available from Nidec Drives |
|                                 | 6772-0012 | DC input busbar kit                             | Available from Nidec Drives |
|                                 | 6772-0016 | VX25/TS8 DC input wiring kit (No fuse holders)  | Available from Nidec Drives |
|                                 | 6772-0032 | VX25/TS8 DC input wiring kit (IEC fuse holders) | Available from Nidec Drives |
|                                 | 6772-0033 | VX25/TS8 DC input wiring kit (UL fuse holders)  | Available from Nidec Drives |
| Cubicle fitting kit             | 6772-0009 | VX25 fitting kit                                | Available from Nidec Drives |
|                                 | 6772-0010 | TS8 fitting kit                                 | Available from Nidec Drives |
|                                 | 4595.000  | VX25/TS8 Wall bracket Available from Rittal     | Available from Rittal       |
| AFE filter/fitting kit          | 6772-0022 | AFE filter fitting kit VX25/TS8                 | Available from Nidec Drives |
|                                 | 6772-0020 | AFE filter/drive divide kit                     | Available from Nidec Drives |
|                                 | 4200-6326 | 400 V AFE filter                                | Available from Nidec Drives |
|                                 | 4200-0037 | 575 / 690 V AFE filter                          | Available from Nidec Drives |
| Lifting and ramp                | 6500-0158 | Frame 12 ramp                                   | Available from Nidec Drives |
|                                 | 6500-0159 | Pallet truck kit                                | Available from Nidec Drives |
| Cubicle ventilation             | 9681.846  | VX25 roof plate                                 | Available from Rittal       |
|                                 | 3240.200  | VX25/TS8 Outlet filter with mat                 | Available from Rittal       |
|                                 | 3172.200  | Spare outlet filter mats (Qty.5)                | Available from Rittal       |



Autom

Innovatin  
environn  
comfort

# The world's leading global manufacturer of electric motors and controls

Nidec, the world's largest motor brand.

**Nidec is in everything, everywhere.**

If you drive a car, wash your clothes, watch movies or talk on a smartphone, you're using Nidec technology. Almost anything that spins and moves, no matter how big or small, does so thanks to a Nidec product.

Our shared values of passion, enthusiasm and tenacity guide us on our collective journey to be the best.



## Appliance, commercial & industrial motors

Energy efficient motor and drive technology for commercial, industrial, and home appliances

## otive

ng to help improve safety,  
mental protection and  
required for automobiles



## Small precision motors

DC motors for all industries  
and applications



## Motion & Energy

High-performance motors, drives,  
generators & energy management  
solutions for renewables, automation,  
infrastructure, and electric vehicles

## Machinery

Machines, factory automation  
equipment, measuring, and  
testing devices



Connect with us



[www.controltechniques.com](http://www.controltechniques.com)

[www.kbelectronics.com](http://www.kbelectronics.com)

©2025 Nidec Control Techniques Limited. The information contained in this brochure is for guidance only and does not form part of any contract. The accuracy cannot be guaranteed as Nidec Control Techniques Ltd have an ongoing process of development and reserve the right to change the specification of their products without notice.

Nidec Control Techniques Limited. Registered Office: The Gro, Newtown, Powys SY16 3BE.

Registered in England and Wales. Company Reg. No. 01236886.

